## Ferotec Friction, Inc.

150 Shellyland Road Rapho Business Park PO Box 387 Mount Joy, PA 17552
(717) 492-9600 Fax: (717) 492-9601

## PRODUCT DATA SHEET

## FRICTION MATERIAL COMPOSITE: D9705

PRODUCT DESCRIPTION: D9705 is a high coefficient, rigid molded material supplied in segment form.

APPLICATION: D9705 is recommended for band and shoe applications where very high coefficients are needed. D9723 is suggested for thick flat slabs or molded-to-shape parts.

| PHYSICAL PROPERTIES |  |  |
| :---: | :---: | :---: |
| Available Sizes (1) |  |  |
| Width, inches |  | 28 Max. |
| Thickness, inches |  | 0.187 to 1.000 |
| Length, inches |  | 36 Max |
| Specific Gravity | SAE J380 | 1.75 |
| Apparent Density, pounds $/ \mathrm{in}^{3}$ |  | 0.063 |
| Hardness, Gogan | SAE J379 | $16 \pm 3$ |
| (1) Special sizes available on request |  |  |
| MECHANICAL PROPERTIES |  |  |
| Tensile Strength, psi | ASTM D638 | 3600 |
| Modulus $\times 10^{6}$, psi |  | 1.36 |
| Elongation, \% |  | 0.26 |
| Flexural Strength, psi | ASTM D790 | 6200 |
| Modulus $\times 10^{6}$, psi |  | 0.90 |
| Compression Strength, psi | ASTM D695 | 15900 |
| Shear Strength, psi | ASTM D732 | 6600 |
| THERMAL PROPERTIES |  |  |
| Conductivity, BTU-in/hr/ft ${ }^{2} /{ }^{\circ} \mathrm{F}$ | ASTM D2214 | 2.06 |
| Specific Heat, Cal/gm $/{ }^{\circ} \mathrm{C}$ | ASTM C351 | TBD |

FRICTION PROPERTIES

| Coefficient of Friction (2) | SAE J661 |  |
| :---: | :---: | :---: |
| Normal |  | . 53 |
| Hot |  | . 58 |
| @ $400^{\circ} \mathrm{F}$ |  | . 57 |
| Static @ 200 ${ }^{\circ} \mathrm{F}$ |  | . 68 |
| @ $400^{\circ} \mathrm{F}$ |  | . 62 |
| Wear Rate, in ${ }^{3} / \mathrm{hp}$-hr |  | 0.0090 |
| Friction Code | SAE J866 | GH |
| Recommended Operating Limits (3) |  |  |
| Maximum Unit Pressure, psi |  | 250 |
| Maximum Rubbing Speed, ft/min |  | 5000 |
| Temperature, ${ }^{\circ} \mathrm{F}$ |  |  |
| Minimum |  | -10 |
| Maximum (Intermittent) |  | 650 |
| Maximum (Continuous) |  | 550 |
| (2) Data derived from SAE J661a dynamometer test results. |  |  |
| (3) Recommended operating limits are commensurate with a reasonable amount of wear and uniform performance. |  |  |



NA = not available
N/A = not ap plicable
NR = not recommended
TBD = to be determined
The information and data supplied in this data sheet are believed to be accurate and reliable, and were obtained from standard laboratory tests. Since actual conditions of use are not within the control of Ferotec Friction it is suggested that D9705 be thoroughly tested and its suitability for use be determined before final acceptance.

